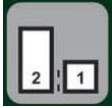




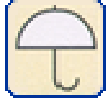



PU 2K Clear Coat

Instruction

Mix 2 volume of Sahand Clear Coat with 1 volume of Sahand Hardener. Add PU thinner to reach proper viscosity.

	Sahand 2K hardener 969 2:1 by volume
	Spray Viscosity 20-22 Cup No.4 PU Thinner: 10-20% weight of the Clear Coat 22 sec. Din53211φ 4 mm / 20°C
	1.2 – 1.4 mm 3 – 4 bar
	Between coats 10 min / 20°C Prior to drying in oven: 10 – 15 min / 20 °C
	Drying Time: 30 min at 60°C 70 min at 25°C
	2K materials react with moisture; take care that all containers and tools are absolutely free from water. While coating, the ambient relative humidity should not exceed 80%!
	24 months