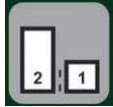


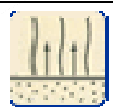


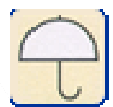




## Helios 2K Clear Coat

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### Instruction

First clean and prepare the surface. Add PU thinner, and then apply with spray gun.

|   |   |
|---|---|
|    | MOBIHEL 2K hardener 8800 or 1100 for T applications from 18°C to 27°C<br>MOBIHEL 2K hardener 1500 for T applications from 5°C to 18°C<br>Volume mixing<br>2:1 by volume<br>Pot life = 2h / 20°C |
|    | Ca. 18 sec.<br>Din53211 $\phi$ 4 / 20°C<br>MOBIHEL 2K thinner 2100 (ca. 10%) for T applications from 18°C to 27°C<br>MOBIHEL 2K thinner 2500 (ca. 10%) for T applications from 5°C to 18°C      |
|   | 1.3 – 1.4 mm<br>2 – 4 bar (depending on type of gun)<br>2x = ca. 60 $\mu$ m   |
|  | Between coats 10 min / 20°C   |
|  | Drying Time: 30 min at 60°C<br>70 min at 25°C   |
|  | IR Lamp, 15 min   |
|  | 2K materials react with moisture; take care that all containers and utensils are free of water. While coating the ambient relative humidity should not exceed 80%.                              |
|  | Check out Helios software   |
|  | 4 years   |